

I Claim:

1. A sealing billet for sealing between a movable vehicle part and the bodywork of an automobile, said sealing profile is constructed as a hollow-chamber profile, wherein the sealing billet exhibits a sealing profile which is reinforced into the hollow-chamber in at least one area intended for high curvature, and wherein the reinforcement which extends in the longitudinal direction of the sealing billet prevents or limits a collapse of the sealing area of the sealing profile, characterized in that the reinforcement is molded as one piece in a continuous extrusion by modifying the gap cross section of the extrusion gap which forms the hollow-chamber profile in its entirety.
2. The sealing billet according to claim 1, characterized in that segments with a reinforced sealing profile are separated by at least one segment with an unreinforced sealing profile within an area of high curvature.
3. The sealing billet according to claim 1, characterized in that the reinforcement is constructed as at least one web.
4. The sealing billet according to claims 1 and 3, characterized in that the at least one web is wedged-shaped and does not extend beyond the center of the sealing profile, that the at least one web root is located in the wall of the sealing area opposite the fastening area, and that the at least one web tip extends into the hollow-chamber and points in the direction of the fastening area.

5. The sealing billet according to claims 1 and 3, characterized in that the at least one web is wedge-shaped and extends beyond the center of the sealing profile, that the at least one web root is located in the fastening area, and that the at least one web tip extends into the hollow-chamber and points in the direction of the wall of the sealing area opposite the fastening area.

6. The sealing billet according to claims 1 and 3, characterized in that the at least one web extends continuously between the fastening area and the wall of the sealing area opposite the fastening area and divides the hollow-chamber into at least two hollow-chamber partitions.

7. The sealing billet according to claim 1, characterized in that the reinforcements are designed as enlargements to the wall thickness of the sealing area for a reinforced sealing profile compared to the wall thickness of the sealing area for an unreinforced sealing profile.